

Fig.2



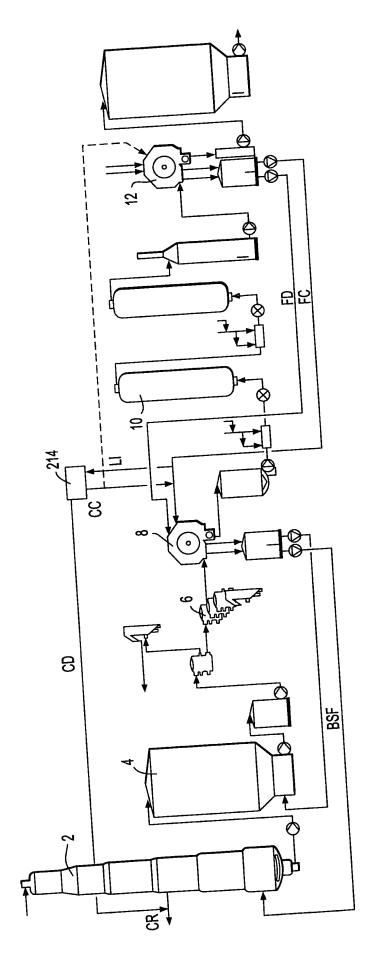


Fig.3

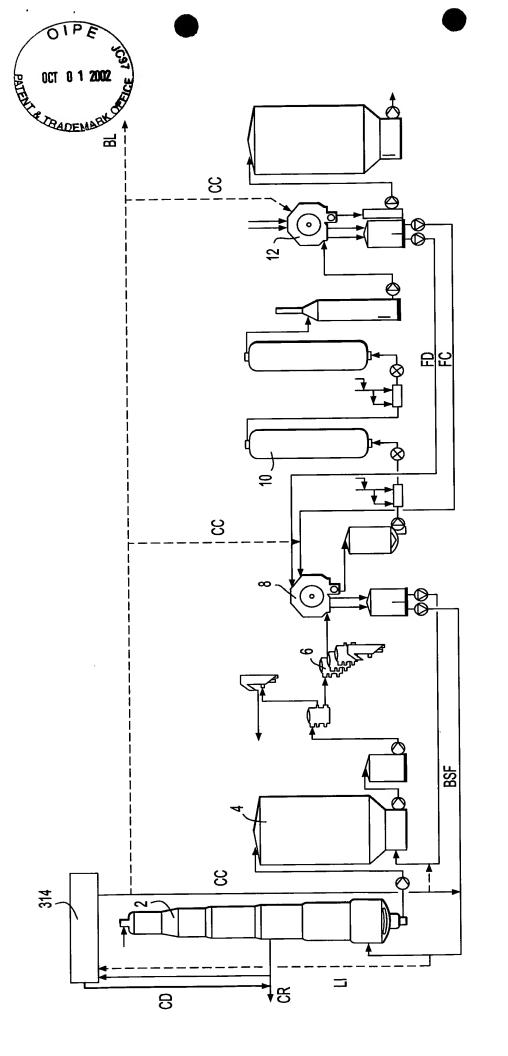
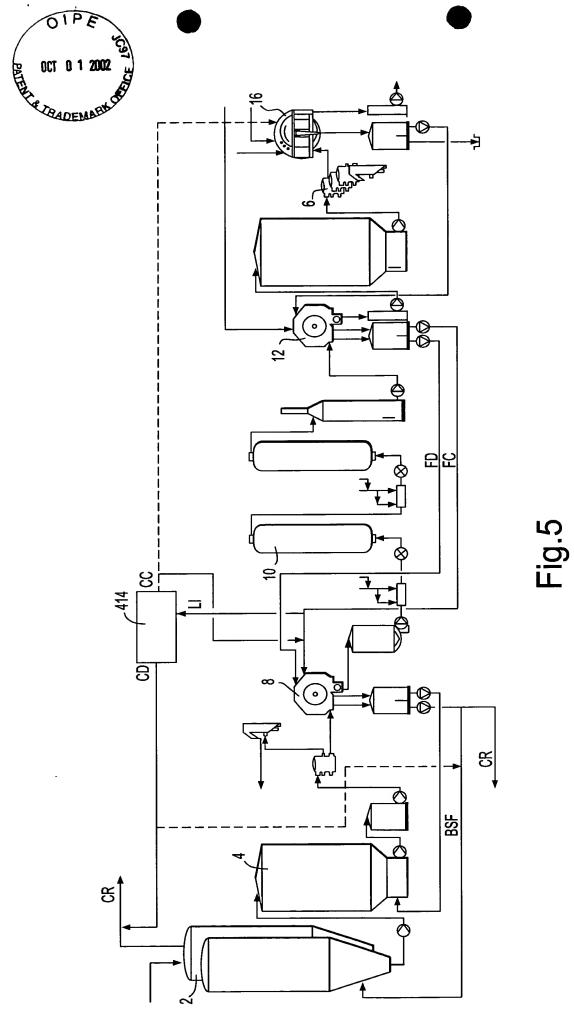
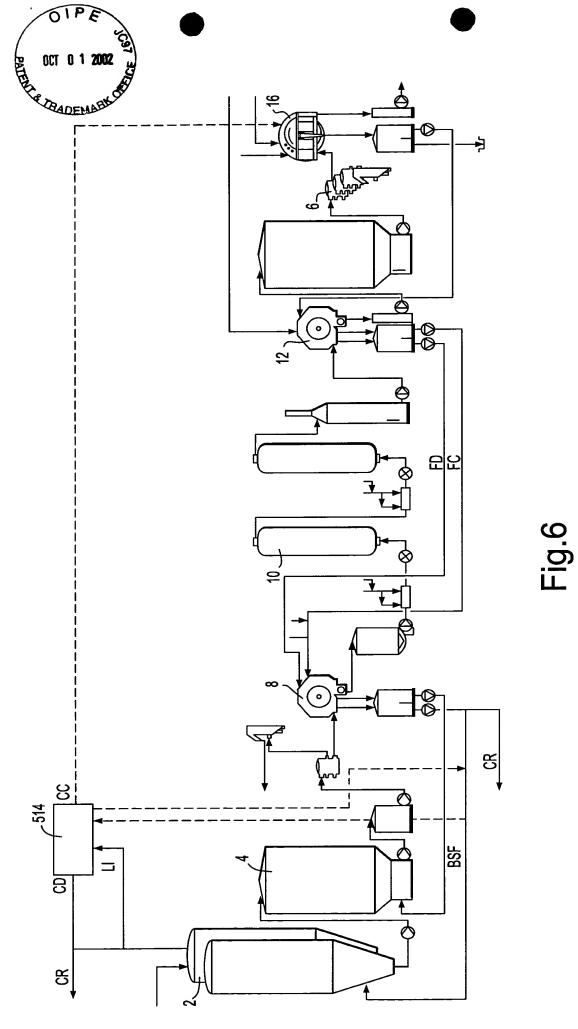
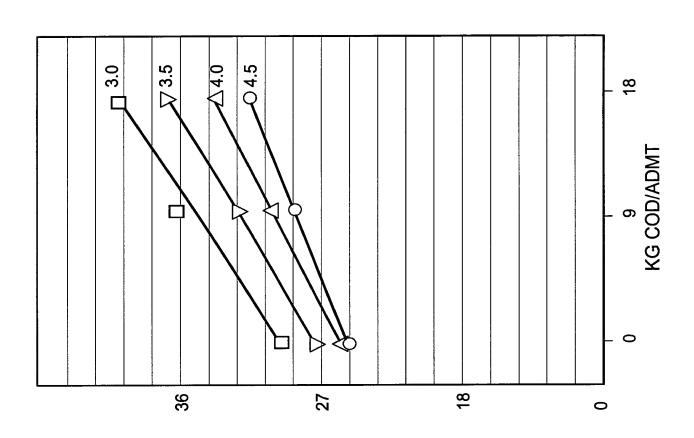


Fig.4





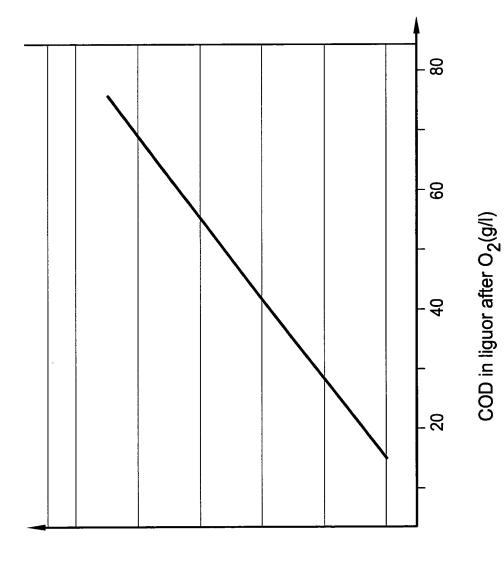




CHEMICAL CONSUMPTION

Fig.7





Viscosity loss

Fig.8



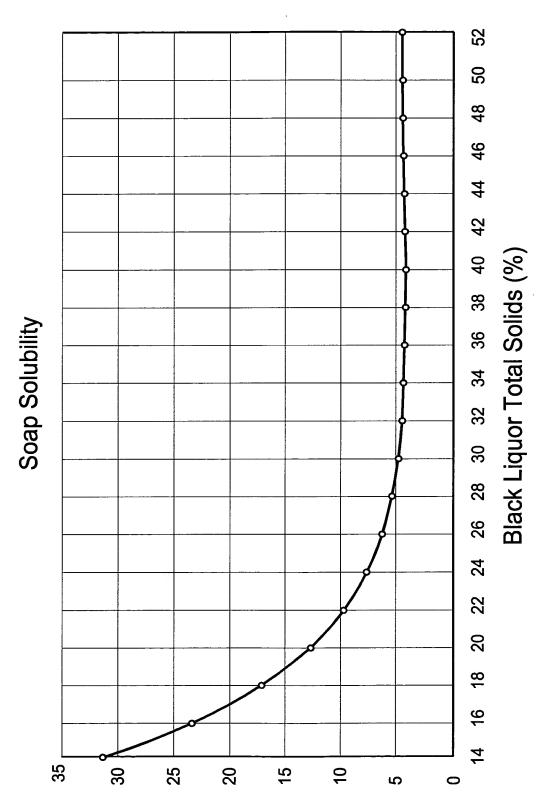


Fig.9